Evaluation of an Injectable, Photopolymerizable, and Three-Dimensional Scaffold Based on Methacrylate-Endcapped Poly(D,L-Lactide-co- ϵ -Caprolactone) Combined with Autologous Mesenchymal Stem Cells in a Goat Tibial Unicortical Defect Model

Geert Vertenten, D.V.M.,¹ Evi Lippens, M.Sc.,² Jordi Gironès, Ph.D.,³ Tomasz Gorski, Ph.D.,³
Heidi Declercq, Ph.D.,² Jimmy Saunders, D.V.M., Ph.D., Dip.ECVDI,⁴
Wim Van den Broeck, D.V.M., M.Sc., Ph.D.,⁵ Koen Chiers, D.V.M., Ph.D., Dip.ECVP, Dip.ECPHM,⁶
Luc Duchateau, Ph.D.,⁷ Etienne Schacht, Ph.D.,³ Maria Cornelissen, Ph.D.,²
Frank Gasthuys, D.V.M., Ph.D., Dip.ECVAA,¹ and Lieven Vlamincx, D.V.M., Ph.D., Dip.ECVS¹

An *in situ* crosslinkable, biodegradable, methacrylate-endcapped poly(D,L-lactide-co- ϵ -caprolactone) in which crosslinkage is achieved by photoinitiators was developed for bone tissue regeneration. Different combinations of the polymer with bone marrow-derived mesenchymal stem cells (BMSCs) and α -tricalcium phosphate (α -TCP) were tested in a unicortical tibial defect model in eight goats. The polymers were randomly applied in one of three defects (6.0 mm diameter) using a fourth unfilled defect as control. Biocompatibility and bone-healing characteristics were evaluated by serial radiographies, histology, histomorphometry, and immunohistochemistry. The results demonstrated cell survival and proliferation in the polymer-substituted bone defects. The addition of α -TCP was associated with less expansion and growth of the BMSCs than other polymer composites.

Introduction

LARGE BONE DEFECTS in humans and animals generally do not heal spontaneously and require, in most cases, a specific surgical intervention for the reconstruction of the defect. One of the possibilities is the use of an autologous trabecular graft. The inherent drawback of an autologous graft, however, is that the grafts have to be harvested from another place in the body, resulting in donor-site morbidity.¹ A possible alternative is the use of allogenic bone collected from a donor of the same species. These grafts were proven to have a lower osteogenic capacity, a higher resorption rate, a larger immunogenic response, and less extensive revascularization than autologous grafts. Further, there are justified concerns about possible viral contamination of the graft material, including transmission of live virus to the recipient.²

Bone regeneration using tissue engineering techniques has emerged as an alternative approach in the treatment of malfunctioning or depleted bone. In this approach, a biomaterial scaffold can be implanted in the bone defect. This scaffold serves as an adhesive substrate for seeded cells and assures a sufficient physical support to guide the formation of the new bone-related extracellular matrix (ECM). The use of autologous cell sources has received widespread attention because of the potential benefits in the tissue engineering process.^{3–5}

The design criteria for polymeric scaffolds for bone tissue support include a high porosity, structural integrity, and degradability at a rate commensurate with the production of new ECM by cells seeded on the scaffold. A highly porous scaffold is desirable to allow uniform cell migration throughout the material and to optimize transport to and from

¹Department of Surgery and Anaesthesiology of Domestic Animals, Faculty of Veterinary Medicine, Ghent University, Merelbeke, Belgium.

²Department of Human Anatomy, Embryology, Histology, and Medical Physics, Faculty of Medicine and Health Sciences, Ghent University, Ghent, Belgium.

³Polymer Material Research Group, Faculty of Sciences, Ghent University, Ghent, Belgium.

⁴Department of Medical Imaging of Domestic Animals, Faculty of Veterinary Medicine, Ghent University, Merelbeke, Belgium.

⁵Department of Morphology, Faculty of Veterinary Medicine, Ghent University, Merelbeke, Belgium.

⁶Department of Pathology, Bacteriology, and Poultry Diseases, Faculty of Veterinary Medicine, Ghent University, Merelbeke, Belgium.

⁷Department of Physiology and Biometrics, Faculty of Veterinary Medicine, Ghent University Merelbeke, Belgium.

implanted cells. Pore size and interconnectivity play a major role in tissue ingrowth, creating an internal surface area available for cell attachment, spreading, and expansion. The mechanical properties of the scaffold are also of major importance, especially with respect to hard tissues such as bone, to transmit mechanical force and manage mineralization requirements.⁶

We previously reported that the *in situ* crosslinkable methacrylate-endcapped porous bone scaffold composed of D,L-lactide, ϵ -caprolactone, 1,6-hexanediol, and poly (orthoesters) could be used as a substrate for bone tissue engineering.⁷ This polymer showed excellent biocompatibility and moderate osteoconductive properties *in vivo*. The addition of α -tricalcium phosphate (α -TCP) increased the latter characteristics.⁷ In other parallel experimental work, mouse embryonic stem cells were cultivated on commercially available biodegradable macroporous microcarriers, and osteogenic differentiation was initiated in an adapted medium for a period of 2 weeks. Encapsulation of the cell-loaded microcarriers in the experimental scaffold, using either triacetin or hydroxyethylmethacrylate (HEMA), as solvent and with or without gelatine, as porogen, resulted in a homogeneous distribution of the microcarriers in the polymer. However, viability of the cells was estimated by transmission electronic microscopy to be optimal when gelatine was omitted, and triacetin was added instead of HEMA.⁸

The objective of the present study was to evaluate the effect of mesenchymal stem cells loaded on microcarriers in combination with the crosslinkable methacrylate-endcapped porous polymer scaffold including α -TCP on bone regeneration in a unicortical tibial defect experimental design in a goat model. We firstly hypothesized that the implanted cells would easily survive and proliferate, and would demonstrate bone-forming characteristics inside the polymer scaffold. We secondly anticipated an improvement in bone healing characteristics of the treated cortical defects compared to earlier reported results concerning a comparable experiment without the use of stem cells.⁷

Materials and Methods

The study was approved by the Ethics Committee of the Faculty of Veterinary Medicine, Ghent University (EC 2006/097). Eight adult female goats with a mean age of 46.3 ± 22.9 months and a mean body weight of 54.1 ± 7.5 kg were used. The goats were housed in groups (groups of four in boxes of 16 m²) and had free access to food and water. All surgical procedures were performed under general anesthesia respecting all aspects of the well-being of the animals (including starvation before surgery, as well as antibiotics and analgesics before, during, and after surgery).⁷

Isolation and culture of bone marrow-derived cells

Bone marrow (BM) was aspirated by a Jamshidi needle (11 gauge, 10 cm; DMS, Hampshire, United Kingdom) under sterile conditions from the iliac crest of the anesthetized goats. The BM was collected in a 10 mL lithium heparin tube (Venoject, Leuven, Belgium) in which 1 mL of ACD-A anticoagulant (Anticoagulant Citrate Dextrose Solution Formula A; Baxter, Brussels, Belgium) was added. The needle was abundantly flushed with ACD-A anticoagulant and lithium heparin before the aspiration of the BM. After removal of

blood clots, the BM was thoroughly washed with Minimum Essential Medium (MEM)- α medium containing 10 vol% fetal bovine serum (FBS), 0.5 vol% penicillin-streptomycin, and 1 vol% Fungizone Amphotericin B (Invitrogen, Merelbeke, Belgium), and centrifuged (10 min, 1000 rpm). The cell pellet was resuspended in osteogenic differentiation medium, that is, MEM- α medium supplemented with 10 vol% FBS, 0.5 vol% penicillin-streptomycin, 1 vol% Fungizone Amphotericin B, 100 μ M L-ascorbic acid 2-phosphate (Sigma-Aldrich NV/SA, Bornem, Belgium), and 10 nM dexamethasone (Sigma-Aldrich NV/SA), and seeded in five T75 tissue culture dishes. The culture dishes were placed in a humidified incubator (37°C, 5% CO₂/95% air), and the medium was renewed after 2 days, leading to the removal of the nonadherent cells (mainly hematopoietic cells). Stromal cells were kept in culture for 2 weeks (renewal of the medium twice a week) until they reached confluence. Afterward trypsinized, the cells were brought in suspension, stained with trypan blue, and counted in a Bürcker cell chamber. CultiSpher-S microcarriers (diameter 130–380 μ m) (Percell Biolytica AB, Åstorp, Sweden) were prepared and sterilized according to the manufacturer's instruction. About 0.09 g hydrated carriers were divided over 5 wells of a 12-well suspension plate in osteogenic medium. Approximately 400,000 cells were added to each well, depending on the amount of harvested cells. Cells were allowed to adhere under static conditions for 48 h. Afterward, the cell-carrier constructs were carefully transferred to a dynamic culture system (stirring speed 55 rpm) as has been described by Declercq *et al.*⁹ The constructs were cultured for an additional 2–3 weeks in osteogenic differentiation medium, with the addition of β -glycerophosphate after 1-week colonization at 37°C (5% CO₂). Before implantation, cell colonization on the carriers was evaluated by 3-(4,5-dimethylthiazol-2-yl)-5-(3-carboxymethoxyphenyl)-2-(4-sulfophenyl)-2H-tetrazolium salt (MTS) analysis (100 μ L MTS solution added to 100 μ L CultiSpher carriers in 500 μ L phenol-red-free medium). After 4-h incubation in the dark at 37°C, the reduction of the tetrazolium salt into formazan in living cells was determined spectrophotometrically by measuring the absorbance of the colored formazan at a wavelength of 480 nm. The cell-loaded constructs were mixed with the polymer and implanted in the tibial defects.

Preparation of scaffolds

The synthesis and characterization of the methacrylate-endcapped polymers (D,L-lactide-co-caprolactone) have been described in depth earlier.^{7–9} Composition of the scaffolds was selected based on the results previously reported.^{8,9} No extra porogen was included in the composition of the scaffolds. Preceding experiments showed that porosity could be induced by the leaching of the plastizer and as a result of the degradation of the polyester and the CultiSpher microcarrier particles. Further, during the mixing of the viscous crosslinkable polyester and the cell-seeded microcarriers, air bubbles were trapped and contributed as macroporous pockets. *In vitro* experiments with cells grown on microcarriers and immobilized in the crosslinkable polyester proved to maintain an acceptable viability.

Three different preparations of the scaffold were used in the present study. Composite no. 1 consisted of pure

methacrylate-endcapped polymer with a triacetin solution containing the photoinitiators as plasticizers. In composite no. 2, this mixture was supplemented with microcarriers loaded with autologous mesenchymal stem cells differentiated in the osteogenic lineage. In composite no. 3, 30% w/w α -TCP was further added to the polymer–triacetin–microcarrier mixture.

All polymers were sterilized by ethylene oxide for 12 h at 37°C and subsequently aerated for 48 h. The cell-loaded CultiSpher-S carriers were thoroughly rinsed with physiological solution and shortly dehydrated by pipetting the constructs on filter paper. Two hundred and fifty microliters of these carriers were added to the catalyst/triacetin/polymer/(α -TCP) paste and carefully mixed.

Surgical procedure

The surgery was performed as described earlier.⁷ Briefly, four noncritical-sized defects (6.0 mm diameter) were drilled in the medial diaphyseal cortex of each tibia using a trephine burr (3I; Implant Innovations, Copenhagen, Denmark). In each leg, the three composites were randomly assigned to a hole, whereas the fourth hole was left empty to serve as a control. Each composite was first placed on the borders and bottom of the defect, and photopolymerized for 40 s (500 mW/cm² blue light, Visible Light Curing UnitTM; 3M Unitek, Diegem, Belgium). Afterward, the remaining defect was further filled with a second layer of additional polymer before the standard wound closure.

During the study period, goats were daily evaluated for healing of the surgical site and development of complications related to the surgical intervention.

At, respectively, 2, 4, 8, and 12 weeks after surgery, two goats were euthanized and tibial defects were harvested for histological and immunohistochemical analysis of bone healing.

Clinical and radiographic follow-up

During the complete study period, goats were daily clinically evaluated for healing of the surgical site and development of possible complications related to the surgical intervention.

Immediately after surgery, standardized craniocaudal and mediolateral digital radiographs (Digivex 40 15 kW high-frequency generator; Medex Loncin S.A., Loncin, Belgium) of each tibia were taken. At 2 weeks' interval, healing of the tibial defects was radiographically evaluated in each goat until the time of euthanasia, when further histological and immunohistochemical analysis of the bone defects was performed.

All radiographs were blindly evaluated for defect radiographic density, periosteal reaction, and soft tissue reaction using the criteria described by Dorea *et al.*¹⁰ Gray-scale densities at the level of the bone defects were further objectively evaluated using a standard imaging software packet (Image J 1.34S; National Institutes of Health, Bethesda, Maryland).

Histological and immunohistochemical analysis

After euthanasia, the different bone defect sites were harvested from the tibias. Because it was one of the aims to

perform a von Kossa staining on the histological sections, undemineralized samples were embedded in destablized Technovit 9100 New (Heraeus Kulzer, Wehrheim, Germany) as described earlier.⁷ Four-micrometer sections were cut with a heavy duty microtome (SM2500; Leica Microsystems, Wetzlar, Germany), stretched with 70% ethanol on a slide, and dried for 12 h at 60°C.

The sections were stained with hematoxylin and eosin (H&E), von Kossa, and Toluidine blue stain. All samples were qualitatively evaluated using a standard light microscope by the same investigator blinded to treatment. Evaluation criteria included the tissue type, presence of residual graft material within the defect, the quality of bone healing, and the presence of inflammatory reaction.

Histomorphometric analysis was performed with a 2 $\times$ magnification (Olympus BX61 Microscope; Olympus Soft Imaging Solutions GmbH, Münster, Germany) on the von Kossa-stained sections using a specific software program (Analysis 5.0; Olympus Soft Imaging Solutions GmbH). The surface area of von Kossa-positive (black-brown coloration representing calcified tissue), von Kossa-negative (violet coloration representing connective tissue), and colorless (representing polymer and artifacts) stained materials were measured and expressed as a percentage of the total defect area.

All sections were stained immunohistochemically for cluster of differentiation 3 (CD3) (lymphocytes), MAC387 (macrophages), vimentin (mesenchymal tissue), and osteocalcin,¹¹ and evaluated for the presence and localization of positive staining. Before immunohistochemical staining, sections were deacrylized. Antigen retrieval was performed using proteinase K (Dako, Heverlee, Belgium). The sections were rinsed with distilled water and phosphate-buffered saline (PBS). Endogenous peroxidase was quenched by incubating the sections in a 3% hydrogen peroxide solution in methanol. This was followed by rinsing in distilled water and PBS. The sections were preincubated in bovine serum albumin and rinsed with PBS. Consequently, immunohistochemical staining was performed using the primary antibody. The sections were rinsed with PBS and incubated with biotinylated goat anti-mouse for the monoclonal primary antibodies and biotinylated goat anti-rabbit for the polyclonal antibodies. Afterward, the sections were rinsed and incubated with avidin-biotin complex-horseradish peroxidase (Dako). The samples were rinsed with PBS and incubated in 3,3'-diaminobenzidine (Sigma, Bornem, Belgium) and finally rinsed with distilled water. Counterstaining was done by immersing the sections in hematoxylin, tap water, and distilled water. Finally, the sections were dehydrated and covered. The described protocol was used for all immunostainings except for CD3, where the PBS was changed for tris-buffered saline.¹¹

Statistical analysis

Relationships between the age of the goats, and the volume of BM and retrieved cells after culturing were studied by the Pearson's correlation coefficient.

The radiographic scores for defect radiographic density, periosteal reaction, and soft tissue reaction were compared between the three composites, and the control defect by the Friedman test with tibia and time as block factor at the 5% global significance level. The three composites and the control

TABLE 1. QUANTITATIVE VALUES OF THE BONE MARROW HARVESTED FROM THE ILIAC ARCH IN EIGHT GOATS

	Goat 1	Goat 2	Goat 3	Goat 4	Goat 5	Goat 6	Goat 7	Goat 8
Age (months)	34	91	32	35	35	21	60	62
Vol BM (mL)	6	11	8	9	8	17	21	12
# Cells 14 d culture	8.28×10^6	3.66×10^6	2.00×10^6	2.75×10^6	1.48×10^6	6.00×10^6	2.36×10^6	6.00×10^6
# Cells on microcarriers	6.00×10^6	3.66×10^6	2.00×10^6	2.75×10^6	1.48×10^6	6.00×10^6	2.36×10^6	6.00×10^6
# Carriers (g)	0.27	0.18	0.126	0.18	0.09	0.27	0.144	0.27
# Cells/0.09 g carrier	2.00×10^6	1.83×10^6	1.42×10^6	1.38×10^6	1.48×10^6	2.00×10^6	1.48×10^6	2.00×10^6
Period on carriers (days)	17	19	25	25	22	16	16	20

Age (months): age of each goat in months at the day of bone marrow puncture. Vol BM (in mL): volume bone marrow after removal of potential blood clots. # Cells 14 d culture: total amount of cells after 14 days of culture. # Cells on microcarriers: quantity of cells used for seeding on microcarriers. # Carriers (in g): quantity of carriers. # Cells/0.09 g carrier: quantity of cells/0.09 g carrier. Period on carriers (in days): period that cells were seeded on carriers in osteogenic differentiation medium before surgical implantation.

defect were pair-wise compared by the stratified Wilcoxon rank sum test using Bonferroni's multiple comparisons adjustment technique. The digital radiographic density assessments were analyzed by a mixed model with tibia as random effect and composite, time, position, and the interaction between composite and time as categorical fixed effects at the 5% global significance level.

Histological bone healing assessments were analyzed by a mixed model with tibia as random effect and composite, time, and the interaction between composite and time as categorical fixed effects at the 5% global significance level.

Pair-wise comparisons in the mixed model were based on Bonferroni's multiple comparisons adjustment technique.

Results

All of the graft materials were easily implanted into the tibial defects and were considered to be stable before wound closure. None of the goats expressed signs of pain or lameness during the study period. Except for transient, discrete

subcutaneous fluid accumulation at the surgical incision in the left tibia of three animals 2–4 weeks after surgery, no other clinically visible adverse reactions were observed. These minor seromas were successfully treated in all cases by sterile puncture and pressure bandages for several days.

Isolation and culture of BM-derived cells

The quantitative values of each BM sample and their characteristics after culturing and seeding on microcarriers are represented in Table 1. A mean volume of 11.5 ± 5.1 mL BM could be aspirated. A mean amount of $4.07 \pm 2.4 \times 10^6$ BM-derived mesenchymal stem cells (BMSCs) was retrieved after a culture period of 14 days. On average $1.70 \pm 0.3 \times 10^6$ cells were loaded on 0.09 g microcarriers for a mean period of 20.0 ± 3.7 days before implantation. The result of the BM punctures differed largely between the goats. There was no significant correlation between the age of the goats and the volume of retrieved BM (Pearson's correlation coefficient, 0.198; $p = 0.639$). No significant correlation could be

FIG. 1. Box plots representing the differences in assessments for radiographic density (dens), distribution of the periosteal reaction and callus formation (dis), size of the periosteal reaction and callus formation (peri), and the soft tissue reaction (soft) between the several defects on the radiographies. X-axis: differences between defects with 0 indicating control defect, and 1, 2, and 3 indicating composite nos. 1, 2, and 3, respectively. Y-axis: result of differences.

FIG. 2. Photomicrographs of tibial defects 8 weeks post-surgery in a goat (magnification 2 $\times$, von Kossa staining). (A) The control defect is completely filled with bone. (B) Defect filled with composite no. 1. (C) Defect filled with composite no. 2: the composite is surrounded by a capsule of fibrous tissue; new bone formation is present around the fibrous capsule; several centers of tissue are present in the composite. (D) Defect filled with composite no. 3: several centers of tissue are present in the composite; the composite is surrounded by a capsule of fibrous tissue. Color images available online at www.liebertonline.com/ten.

FIG. 3. Photomicrograph of a tibial defect treated with composite no. 2, 8 weeks after surgery (magnification 20 $\times$, H&E staining). Several centers of tissue consisting of micro-carriers (1), colonized and overgrown by extracellular matrix, and viable cells (2) are present in the polymer (3). Color images available online at www.liebertonline.com/ten.

FIG. 4. Photomicrograph of a tibial defect treated with composite no. 3, 8 weeks after surgery (magnification 20 $\times$, H&E staining). Several centers of tissue consisting of micro-carriers (1) colonized and overgrown by extracellular matrix and viable cells (2) are present in the polymer. The polymer (3) contains diffusely spread granular material (4). Color images available online at www.liebertonline.com/ten.

demonstrated between the volume of BM and the number of cells cultivated after 14 days (Pearson's correlation coefficient, -0.093 ; $p=0.827$) or between the age of the goats and the amount of cells after 14 days of culture (Pearson's correlation coefficient, -0.099 ; $p=0.816$).

Radiographic follow-up

A significant difference between the composite-treated and the control defects was found for the distribution of the periosteal reaction and callus formation over time ($p=0.0218$), without significant pair-wise comparisons (Fig. 1). The size of the periosteal reaction and callus formation around each defect differed significantly between the composites ($p=0.0215$), with significant pair-wise comparisons between composite nos. 1 and 2 ($p=0.004$). Composite no. 2 scored significantly higher than composite no. 1 concerning the size of the periosteal reaction and callus formation around each defect (Fig. 1). No significant differences were found with respect to the radiographic density of each defect over time and the soft tissue reaction (Fig. 1). This was in accordance with digitally measured gray-scale levels that revealed no differences between the defects ($p=0.81$) and between the time periods ($p=0.39$). The mean calculated gray-scale values for the complete study period of the control defect and the defects containing composite nos. 1, 2, and 3 were 73.8 ± 2.3 , 75.8 ± 2.1 , 74.4 ± 2.2 , and 77.7 ± 2.2 , respectively.

Histological evaluation

New bone formation was mostly pronounced in the control defects, originating at the intact cortex surrounding the defects and causing complete healing of the defect from 8 weeks after surgery (Fig. 2A). Control defects were filled with mesenchymal tissue at the center until complete bridging by bone tissue was achieved. Complete healing was not observed in the defects filled with the different

FIG. 5. Photomicrograph of a tibial defect treated with composite no. 3, 12 weeks after surgery (magnification 2 $\times$, von Kossa staining). Several centers of tissue (1) are present in the composite. The composite is surrounded by a capsule of fibrous tissue. Several dots of von Kossa-positive tissue are present in the composite material (2), whereby newly formed trabecular bone (3) and a mature tibial cortex (4) can be noticed. Color images available online at www.liebertonline.com/ten.

composites during the study period. At 8 and 12 weeks postsurgery, composite-filled defects were characterized by the presence of fibrous tissue surrounding the centrally located polymer. New bone formation was present in the periphery of the defects. Polymer degradation was limited over time. Defects filled with composite nos. 2 and 3 were seen to contain several cellular tissue islands (Fig. 2C, D) consisting of microcarriers, connective tissue, and viable cells (Figs. 3 and 4). However, the volume of tissue surrounding the carriers in composite no. 3 was considered smaller than in polymer no. 2. Further, several nuclei incorporated into

FIG. 6. Mean percentage ($\pm$ standard error of the mean) of each tibial defect for von Kossa-positive, von Kossa-negative, and polymer and/or empty space.

FIG. 7. Mean percentage ($\pm$ standard error of the mean) of von Kossa-positive material of the tibial defects filled with different composites in eight goats at 2, 4, 8, and 12 weeks postsurgery.

composite no. 3 appeared pyknotic. This composite contained also diffusely spread granular material that stained von Kossa positive and was subsequently identified as α -TCP (Figs. 4 and 5). In 8 out of 64 tibial defects, clusters of high concentrations of cells were visible around the composite material.

Histomorphometry

The von Kossa-positive surface area was significantly influenced by the type of material ($p < 0.0001$), time ($p < 0.0001$), and the material-time interaction ($p = 0.0208$). Control defects contained significantly more von Kossa-positive material (mean $26.1 \pm 6.0\%$) than composite nos. 1 ($p = 0.0025$), 2 ($p = 0.0001$), and 3 ($p = 0.0015$) (mean values of $10.9 \pm 3.4\%$, $7.3 \pm 2.2\%$, and $10.2 \pm 2.4\%$, respectively) (Fig. 6). No differences were found for this parameter between the three composites. The percentage of von Kossa-positive staining increased significantly over time (Fig. 7).

The percentages of von Kossa-negative surface areas were significantly influenced by the type of material ($p = 0.0093$), time ($p = 0.0031$), and their interaction ($p = 0.0116$). Control defects ($41.8 \pm 7.0\%$) contained significantly ($p = 0.035$) more von Kossa-negative material than defects filled with composite no. 1 ($24.1 \pm 4.5\%$). The other composites did not differ significantly (mean of composite nos. 2 and 3: 29.9 ± 5.1 and $36.1 \pm 4.5\%$, respectively) (Fig. 6). The percentage of von Kossa-negative staining decreased significantly over time (Fig. 8).

The percentages of surface area containing colorless material were significantly ($p < 0.0001$) influenced by the type of material, but not by time ($p = 0.1479$) and their interaction ($p = 0.4501$). Control defects contained significantly less colorless material (mean $32.1 \pm 5.2\%$) than composite nos. 1 ($p = 0.0001$), 2 ($p = 0.0004$), and 3 ($p = 0.0146$) (mean values of $64.9 \pm 6.0\%$, $62.4 \pm 5.7\%$, and $53.6 \pm 5.1\%$, respectively). No differences were found between the three composites (Fig. 9).

FIG. 8. Mean percentage ($\pm$ standard error of the mean) of von Kossa-negative material of the tibial defects filled with different composites in eight goats at 2, 4, 8, and 12 weeks postsurgery.

Immunohistochemistry

The CD3 activity examined by immunohistochemical analysis was negative in all samples except in three samples from one single goat with a few CD3-positive staining cells diffusely spread around the implanted composite. Bone tissue and granular material in defects filled with composite no. 3 stained metachromatically.

Immunohistochemical staining for MAC387 (macrophages) revealed no positive cells or tissue in the defects at any time. Bone tissue and the granular material in composite no. 3 stained metachromatically.

FIG. 9. Mean percentage ($\pm$ standard error of the mean) of colorless material of the tibial defects filled with different composites in eight goats at 2, 4, 8, and 12 weeks postsurgery.

FIG. 10. Photomicrograph of a tibial defect treated with composite no. 2, which stained immunohistochemically for vimentin 12 weeks after surgery. The capsule of tissue around the polymer and the tissue centers in the polymer are positively stained (magnification $\times 10$). 1, Newly formed bone (metachromatic staining); 2, capsule of tissue around composite (vimentin positive); 3, microcarrier; 4, tissue and cells around the microcarrier (vimentin positive); 5, polymer. Color images available online at www.liebertonline.com/ten.

Intensive positive staining for vimentin (mesenchymal tissue) was observed in the tissue concentrations in composite nos. 2 and 3, the connective tissue surrounding the composites, and the fibrous tissue inside the cortical bone tissue (Figs. 10 and 11). Bone tissue and the granular material in composite no. 3 stained metachromatically.

Immunohistochemical staining for osteocalcin revealed a slightly positive staining of tissues in and around the microcarriers in composite nos. 2 and 3, the connective tissue surrounding the different composites, and the tissue inside the newly formed trabecular bone (Figs. 12 and 13).

Discussion

In the present study, the biological behavior of porous bone scaffolds prepared from methacrylate-endcapped poly(D,L-lactide-co- ϵ -caprolactone) mixed with BMSCs was studied in a tibial cortical defect goat model. Critical-sized defects were not used for this study to facilitate the surgical procedures during these initial basic steps in the study. They should, however, be a logical sequel for further experiments. Although BMSCs survived and showed signs of new bone formation as stated in the first part of the research hypothesis, bone healing was still in its initial stages in the polymer composites at the end of the study period compared to control defects where complete healing was present.

Bone tissue engineering has been shown to be an effective approach for bone regeneration, and BMSCs have proved to be a major cell source during the bone engineering process. The osteogenic potential of BMSCs has been demonstrated extensively both *in vitro* and *in vivo*, and many studies have succeeded in repairing bone defects using BMSCs in different animal models.^{12–21} Not only can osteogenically induced BMSCs provide a source for new bone formation, but the

FIG. 11. Photomicrograph of a tibial defect treated with composite no. 3, which stained immunohistochemically for vimentin 8 weeks after surgery. The tissue between the newly formed metachromatic staining bone, the capsule of tissue around the polymer, and the tissue centers in the polymer are positively stained (magnification $\times 10$). 1, Microcarrier; 2, tissue and cells around the microcarrier (vimentin positive); 3, capsule of tissue around composite (vimentin positive); 4, newly formed bone (metachromatic staining); 5, polymer; 6, granular material in polymer (metachromatic staining). Color images available online at www.liebertonline.com/ten.

transformed cells can also secrete important growth factors regulating further bone healing.

The present study found no age-related influence on the number of cultured BMSCs derived from BM punctures in goats. Kotobuki *et al.* demonstrated that BMSCs could even proliferate from aged marrow cells (viability greater than

FIG. 12. Photomicrograph of a center of tissue in tibial defect treated with composite no. 2, which stained immunohistochemically for osteocalcin 12 weeks after surgery. There is a slightly positive staining of the tissue, and the nuclei are staining negative (magnification $\times 40$). 1, Microcarrier; 2, tissue and cells around the microcarrier (slightly positive); 3, polymer. Color images available online at www.liebertonline.com/ten.

FIG. 13. Photomicrograph of a tibial defect treated with composite no. 3, which stained immunohistochemically for osteocalcin 8 weeks after surgery. There is a slightly positive staining of the tissue around the microcarriers, the capsule around the polymer, and the tissue between the newly formed metachromatically stained trabecular bone. The nuclei are staining negative (magnification $\times 20$). 1, Microcarrier; 2, tissue and cells around the microcarrier (slightly osteocalcin positive); 3, polymer; 4, granular material in polymer (metachromatic staining); 5, capsule of tissue around composite (slightly osteocalcin positive); 6, newly formed bone (metachromatic staining). Color images available online at www.liebertonline.com/ten.

90%).²² This might suggest that not only young but also geriatric patients might be treated with autologous BMSCs or osteoblasts derived from BM. Bone reconstruction procedures are frequently performed in the older individuals, for example, in oral surgery, to allow stable placement of dental implants in an augmented bone area.²³ Also bone reconstruction after tumor resection is challenging in the elderly patient.²⁴

Photopolymerizing materials used for bone reconstruction have promising characteristics: these products can be injected into a bone defect in moldable form and solidified *in situ* by exposure to a specific light source, maintaining the form and shape of the implant.^{25–31} In the present study, photopolymerizable scaffolds based on D,L-lactide and ϵ -caprolactone to encapsulate BMSC-loaded microcarriers were used in an experimental model for bone regeneration. Declercq *et al.* demonstrated in a previous *in vitro* study that the encapsulated cells did not show pyknotic nuclei, pointing out that the photopolymerization and handling of the viscous polymer/microcarrier paste were not detrimental for the survival of the cells.⁹ The present study confirmed these results in an *in vivo* setting and demonstrated the implanted cells' ability to proliferate and produce a calcified matrix (osteocalcin positive) inside the polymer as cell proliferation and matrix production were absent in the polymer composite without BMSCs.

Although radiographic evaluation did not reveal major differences between the control defects and the three different composites, the control defects had the tendency to become more dense 6 weeks after surgery than defects filled with composites. However, the lowest overall mean gray-scale values were observed in the control defect followed by com-

posite nos. 2, 1, and 3, respectively (not significantly different). This finding is in contrast with those of a previous study⁷ in which the controls showed the highest radiographic density. Bone healing was evaluated radiographically using a fixed time interval. Small but significant differences were found only for the occurrence of the periosteal reactions and callus formation, but not for radiographic density and soft tissue reactions. This was also in contrast with the previous study, where more radiographic findings were significantly present.⁷ A possible explanation for the differences between each study might be that in the present study, the radiographic evaluation was done over a 12-week period after surgery compared to a 32-week follow-up in the previous study. Major differences between composites were seen from 8-week postsurgery in both studies. Not surprisingly, standard radiographic techniques had a low sensitivity to detect significant changes in the early phases of bone healing.

Von Kossa-positive material is indicative for the presence of phosphate and carbonate, the anions that bind calcium in tissues. On the bone sections in the present study, the von Kossa-positive material corresponded with the presence of either the mineralized bone or the α -TCP particles that were included in composite no. 3 (Fig. 5). On the other hand, von Kossa-negative staining mainly refers to the presence of pure fibrous tissue, whereas colorless zones are indicative for the presence of the pure polymer or possible artefacts.

Overall, the empty control defects healed very fast. The results of the present study demonstrated insufficient osteoconductive properties of the used composites that were characterized by the presence of fibrous tissue surrounding the implant material. This was in contrast with the results of the previous study,⁷ where bone ingrowth at the periphery of the composite material was seen even at early stages. A possible explanation for this lack of bone ingrowth in the present study might be the lower porosity of the polymer compared to the previous study because no porogen was used in the present study as the addition of gelatine as a porogen seemed to have a negative influence on *in vitro* cell viability.⁸ The present study identified several tissue clusters in the composites originating from the seeded BMSCs as tissue clusters were absent in the polymer composite without BMSCs. This underlines the cells' potential to proliferate and further differentiate in an osteogenic direction. Survival and proliferation of the cells are only possible when the polymer has an adequate porosity. No extra porogen was included in the composition of the scaffolds. Preceding experiments showed that porosity could be induced by the leaching of the plastizer and as a result of the degradation of the polyester and the Cultispher microcarrier particles. Further, during the mixing of the viscous crosslinkable polyester and the cell-seeded microcarriers, air bubbles were trapped and contributed as macroporous pockets. Preceding *in vitro* experiments with cells grown on microcarriers and immobilized in the crosslinkable polyester proved to maintain an acceptable viability. Further, triacetin has a very low molecular weight and is washed out fast, generating some more micropores. The observed degree of proliferation of the BMSCs was considered rather limited. A higher porosity of the polymers would most likely have allowed a more pronounced proliferation activity. It was surprising to observe that α -TCP-supplemented polymers demonstrated less BMSC proliferation characterized by less amounts of tissue

and cells found around the microcarriers. Although α -TCP is most likely not toxic for the cells, this calcium phosphate has been reported to be inferior with regard to seeding efficacy, increase in osteogenic marker genes, and three-dimensional cell alignment compared to other bone grafts like mineralized collagen.³² The addition of α -TCP might also decrease the overall porosity of the polymer, thus possibly interfering with proliferation potential.

The presence of clusters of cells around the composites in a single goat might be indicative for the occurrence of an inflammatory response because a small number of these cells were identified as T-lymphocytes. This might have been induced by the presence of the slowly degrading polymers, although no adverse reactions were recorded in previous studies^{7,8} and no clinical signs of inflammatory reactions (lameness; swelling, redness, and hyperthermia at the operated legs) were observed during the study period in the other goats. A more obvious explanation might be that these findings represented a reaction against a possible contamination during surgery.

Histomorphometrical evaluation confirmed a slower bone healing and remodeling in bone defects containing composites in comparison with control defects, although no differences were found between the three composites. The absence of ingrowth of new bone into the polymer composites reflects the limited osteoconductive properties of the polymers.

Similar to the previous study in goats without the addition of BMSCs,⁷ polymer degradation failed to become visible during the first 12 weeks postsurgery. The present study accentuates the need for further physicochemical adaptations of the polymers used to improve their osteoconductive properties. More recently, hydrogels seeded with bone-forming cells have been reported as promising alternative scaffolds for bone regeneration purposes.^{3,12,33–40} These substances can also be crosslinked by photopolymerization.^{41,42}

The BMSCs in the present study have been cultivated in an osteogenic medium to stimulate their differentiation to bone-forming cells. A clearly bone-forming potential was encountered in the composite-seeded cells (Fig. 12), proving the osteogenic capacity of the BMSCs in the used polymer.

In a previous study,¹¹ metachromatic staining was also observed, which was suggestive for the presence of mature bone. Most likely, all calcified tissues will have a metachromatic staining after immunohistochemical staining with the techniques of the present protocol. The metachromatic granular material in composite no. 3 was identified as α -TCP particles using the standard light microscopic techniques.

The second part of our research hypothesis, in which we anticipated an improvement in bone healing characteristics of the treated cortical defects compared to earlier reported results,⁷ is not true due to a too low resorption and porosity of the polymers impeding BMSCs' proliferation and bone ingrowth.

Conclusion

The use of osteogenic differentiated BMSCs is promising in the process of bone tissue engineering and has been reported in different animal models.^{12–21} Despite their excellent biocompatibility, the osteoconductive characteristics of the *in situ* crosslinkable methacrylate-endcapped poly-(D,

L-lactide-co- ϵ -caprolactone) combined with BMSCs were limited in the first weeks after implantation. The addition of α -TCP seemed to have a less positive effect on expansion and growth of the BMSCs than other polymer composites. A faster resorption and higher porosity of the polymer seems imperative to promote BMSCs' proliferation and encourage bone ingrowth from the surrounding tissues. Further biochemical adaptation of the present polymer is mandatory to improve its bone grafting properties. Their *in situ* cross-linkable characteristic in combination with osteogenic differentiated BMSCs offers potentials for the restoration of complex orthopedic situations.

Acknowledgments

The authors thank Cindy De Baere, Sarah Loomans, Bart De Pauw, and Leen Pieters for their excellent technical assistance.

Disclosure Statement

No competing financial interests exist.

References

- Damien, C.J., and Parsons, J.R. Bone graft and bone graft substitutes: a review of current technology and applications. *J Appl Biomater* **2**, 187, 1991.
- Kakaiya, R., Miller, W.V., and Gudino, M.D. Tissue transplant-transmitted infections. *Transfusion* **31**, 277, 1991.
- Bianco, P., and Robey, P.G. Stem cells in tissue engineering. *Nature* **414**, 118, 2001.
- Jiang, Y., Jahagirdar, B.N., Reinhardt, R.L., Schwartz, R.E., Keene, C.D., Ortiz-Gonzalez, X.R., Reyes, M., Lenvik, T., Lund, T., Blackstad, M., Du, J., Aldrich, S., Lisberg, A., Low, W.C., Largaespada, D.A., and Verfaillie, C.M. Pluripotency of mesenchymal stem cells derived from adult marrow. *Nature* **418**, 41, 2002.
- Murphy, J.M., Dixon, K., Beck, S., Fabian, D., Feldman, A., and Barry, F. Reduced chondrogenic and adipogenic activity of mesenchymal stem cells from patients with advanced osteoarthritis. *Arthritis Rheum* **46**, 704, 2002.
- Thomson, R., Shung, A., Yaszemski, M., and Mikos, A. Polymer scaffold processing. In: Lanza, R., Langer, R., and Vacanti, J., eds. *Principles of Tissue Engineering*. San Diego, CA: Academic Press, 2000, pp. 251–262.
- Vertenten, G., Vlamincx, L., Gorski, T., Schreurs, E., van den Broeck, W., Duchateau, L., Schacht, E., and Gasthuys, F. Evaluation of an injectable, photopolymerizable three-dimensional scaffold based on D,L-lactide and epsilon-caprolactone in a tibial goat model. *J Mater Sci Mater Med* **19**, 2761, 2008.
- Tielens, S., Declercq, H., Gorski, T., Lippens, E., Schacht, E., and Cornelissen, M. Gelatin-based microcarriers as embryonic stem cell delivery system in bone tissue engineering: an *in-vitro* study. *Biomacromolecules* **8**, 825, 2007.
- Declercq, H.A., Gorski, T.L., Tielens, S.P., Schacht, E.H., and Cornelissen, M.J. Encapsulation of osteoblast seeded microcarriers into injectable, photopolymerizable three-dimensional scaffolds based on D,L-lactide and epsilon-caprolactone. *Biomacromolecules* **6**, 1608, 2005.
- Dorea, H.C., McLaughlin, R.M., Cantwell, H.D., Read, R., Armbrust, L., Pool, R., Roush, J.K., and Boyle, C. Evaluation of healing in feline femoral defects filled with cancellous autograft, cancellous allograft or bioglass. *Vet Comp Orthop* **18**, 157, 2005.
- Vertenten, G., Vlamincx, L., Ducatelle, R., Lippens, E., Cornelissen, M., and Gasthuys, F. Immunohistochemical analysis of low-temperature methylmethacrylate resin embedded goat tissues. *Anat Histol Embryol* 2008. Accepted for publication.
- Arinzech, T.L., Peter, S.J., Archambault, M.P., van den Bos, C., Gordon, S., Kraus, K., Smith, A., and Kadiyala, S. Allogeneic mesenchymal stem cells regenerate bone in a critical-sized canine segmental defect. *J Bone Joint Surg Am* **85A**, 1927, 2003.
- Bruder, S.P., Kraus, K.H., Goldberg, V.M., and Kadiyala, S. The effect of implants loaded with autologous mesenchymal stem cells on the healing of canine segmental bone defects. *J Bone Joint Surg Am* **80A**, 985, 1998.
- Dai, K.R., Xu, X.L., Tang, T.T., Zhu, Z.A., Yu, C.F., Lou, J.R., and Zhang, X.L. Repairing of goat tibial bone defects with BMP-2 gene-modified tissue-engineered bone. *Calcified Tissue Int* **77**, 55, 2005.
- Kon, E., Muraglia, A., Corsi, A., Bianco, P., Marcacci, M., Martin, I., Boyde, A., Ruspantini, I., Chistolini, P., Rocca, M., Giordano, R., Cancedda, R., and Quarto, R. Autologous bone marrow stromal cells loaded onto porous hydroxyapatite ceramic accelerate bone repair in critical-size defects of sheep long bones. *J Biomed Mater Res* **49**, 328, 2000.
- Maniopoulos, C., Sodek, J., and Melcher, A.H. Bone formation *in vitro* by stromal cells obtained from bone marrow of young adult rats. *Cell Tissue Res* **254**, 317, 1988.
- Muraglia, A., Martin, I., Cancedda, R., and Quarto, R. A nude mouse model for human bone formation in unloaded conditions. *Bone* **22**, 131S, 1998.
- Petite, H., Viateau, V., Bensaid, W., Meunier, A., de Pollak, C., Bourguignon, M., Oudina, K., Sedel, L., and Guillemain, G. Tissue-engineered bone regeneration. *Nat Biotechnol* **18**, 959, 2000.
- Shang, Q.X., Wang, Z., Liu, W., Shi, Y.H., Cui, L., and Cao, Y.L. Tissue-engineered bone repair of sheep cranial defects with autologous bone marrow stromal cells. *J Craniofac Surg* **12**, 586, 2001.
- Yuan, J., Cui, L., Zhang, W.J., Liu, W., and Cao, Y. Repair of canine mandibular bone defects with bone marrow stromal cells and porous beta-tricalcium phosphate. *Biomaterials* **28**, 1005, 2007.
- Zhu, L., Liu, W., Cui, L., and Cao, Y.L. Tissue-engineered bone repair of goat femur defects with osteogenically induced bone marrow stromal cells. *Tissue Eng* **12**, 423, 2006.
- Kotobuki, N., Hirose, M., Takakura, Y., and Ohgushi, H. Cultured autologous human cells for hard tissue regeneration: preparation and characterization of mesenchymal stem cells from bone marrow. *Artif Organs* **28**, 33, 2004.
- Wang, H.L., and Boyapati, L. "PASS" principles for predictable bone regeneration. *Implant Dent* **15**, 8, 2006.
- Marx, R.E. Platelet-rich plasma: evidence to support its use. *J Oral Maxillofac Surg* **62**, 489, 2004.
- Sharma, B., Williams, C.G., Khan, M., Manson, P., and Elisseeff, J.H. *In vivo* chondrogenesis of mesenchymal stem cells in a photopolymerized hydrogel. *Plast Reconstr Surg* **119**, 112, 2007.
- Burdick, J.A., Frankel, D., Dernell, W.S., and Anseth, K.S. An initial investigation of photocurable three-dimensional lactic acid based scaffolds in a critical-sized cranial defect. *Biomaterials* **24**, 1613, 2003.

27. Burdick, J.A., Padera, R.F., Huang, J.V., and Anseth, K.S. An investigation of the cytotoxicity and histocompatibility of *in situ* forming lactic acid based orthopedic biomaterials. *J Biomed Mater Res* **63**, 484, 2002.
28. Grijpma, D.W., Hou, Q.P., and Feijen, J. Preparation of biodegradable networks by photo-crosslinking lactide, epsilon-caprolactone and trimethylene carbonate-based oligomers functionalized with fumaric acid monoethyl ester. *Biomaterials* **26**, 2795, 2005.
29. Ifkovits, J.L., and Burdick, J.A. Review: photopolymerizable and degradable biomaterials for tissue engineering applications. *Tissue Eng* **13**, 2369, 2007.
30. Storey, R.F., Warren, S.C., Allison, C.J., Wiggins, J.S., and Puckett, A.D. Synthesis of bioabsorbable networks from methacrylate-endcapped polyesters. *Polymer* **34**, 4365, 1993.
31. Temenoff, J.S., and Mikos, A.G. Injectable biodegradable materials for orthopedic tissue engineering. *Biomaterials* **21**, 2405, 2000.
32. Niemeyer, P., Krause, U., Fellenberg, J., Kasten, P., Seckinger, A., Ho, A.D., and Simank, H.G. Evaluation of mineralized collagen and alpha-tricalcium phosphate as scaffolds for tissue engineering of bone using human mesenchymal stem cells. *Cells Tissues Organs* **177**, 68, 2004.
33. Bianco, P., and Robey, P.G. Marrow stromal stem cells. *J Clin Invest* **105**, 1663, 2000.
34. Endres, M., Huttmacher, D.W., Salgado, A.J., Kaps, C., Ringe, J., Reis, R.L., Sittinger, M., Brandwood, A., and Schantz, J.T. Osteogenic induction of human bone marrow-derived mesenchymal progenitor cells in novel synthetic polymer-hydrogel matrices. *Tissue Eng* **9**, 689, 2003.
35. Srouji, S., Kizhner, T., and Livne, E. 3D scaffolds for bone marrow stem cell support in bone repair. *Regen Med* **1**, 519, 2006.
36. Srouji, S., and Livne, E. Bone marrow stem cells and biological scaffold for bone repair in aging and disease. *Mech Ageing Dev* **126**, 281, 2005.
37. Srouji, S., Maurice, S., and Livne, E. Microscopy analysis of bone marrow-derived osteoprogenitor cells cultured on hydrogel 3-D scaffold. *Microsc Res Tech* **66**, 132, 2005.
38. Trojani, C., Boukhechba, F., Scimeca, J.C., Vandenbos, F., Michiels, J.F., Daculsi, G., Boileau, P., Weiss, P., Carle, G.F., and Rochet, N. Ectopic bone formation using an injectable biphasic calcium phosphate/Si-HPMC hydrogel composite loaded with undifferentiated bone marrow stromal cells. *Biomaterials* **27**, 3256, 2006.
39. Tsuchida, H., Hashimoto, J., Crawford, E., Manske, P., and Lou, J. Engineered allogeneic mesenchymal stem cells repair femoral segmental defect in rats. *J Orthop Res* **21**, 44, 2003.
40. Vehof, J.W., Fisher, J.P., Dean, D., van der Waerden, J.P., Spauwen, P.H., Mikos, A.G., and Jansen, J.A. Bone formation in transforming growth factor beta-1-coated porous poly(propylene fumarate) scaffolds. *J Biomed Mater Res* **60**, 241, 2002.
41. Buxton, A.N., Zhu, J., Marchant, R., West, J.L., Yoo, J.U., and Johnstone, B. Design and characterization of poly(ethylene glycol) photopolymerizable semi-interpenetrating networks for chondrogenesis of human mesenchymal stem cells. *Tissue Eng* **13**, 2549, 2007.
42. Li, Q., Wang, J., Shahani, S., Sun, D.D., Sharma, B., Elisseeff, J.H., and Leong, K.W. Biodegradable and photocrosslinkable polyphosphoester hydrogel. *Biomaterials* **27**, 1027, 2006.

Address correspondence to:

Geert Vertenten, D.V.M.

Department of Surgery and Anaesthesiology
of Domestic Animals

Faculty of Veterinary Medicine

Ghent University

Salisburylaan 133

Merelbeke 9820

Belgium

E-mail: geert.vertenten@ugent.be

Received: July 2, 2008

Accepted: October 1, 2008

Online Publication Date: December 8, 2008

This article has been cited by:

1. Tracey Baas. 2012. Rebuilding a better bone. *Science-Business eXchange* **5**:8. . [[CrossRef](#)]
2. Min Guan, Wei Yao, Ruiwu Liu, Kit S Lam, Jan Nolte, Junjing Jia, Brian Panganiban, Liping Meng, Ping Zhou, Mohammad Shahnazari, Robert O Ritchie, Nancy E Lane. 2012. Directing mesenchymal stem cells to bone to augment bone formation and increase bone mass. *Nature Medicine* **18**:3, 456-462. [[CrossRef](#)]
3. Evi Lippens , Geert Vertenten , Jordi Gironès , Heidi Declercq , Jimmy Saunders , Jan Luyten , Luc Duchateau , Etienne Schacht , Lieven Vlamincx , Frank Gasthuys , Maria Cornelissen . 2010. Evaluation of Bone Regeneration with an Injectable, In Situ Polymerizable Pluronic® F127 Hydrogel Derivative Combined with Autologous Mesenchymal Stem Cells in a Goat Tibia Defect Model. *Tissue Engineering Part A* **16**:2, 617-627. [[Abstract](#)] [[Full Text HTML](#)] [[Full Text PDF](#)] [[Full Text PDF with Links](#)]